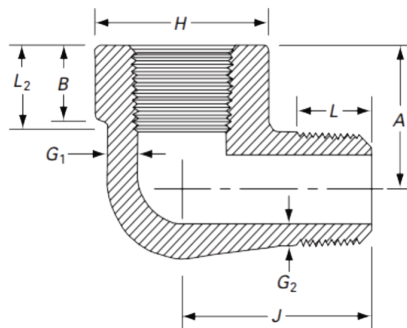




TABLE 3 FORGED - THREADED FITTINGS STREET ELBOWS



CENTER-TO-FEMALE END STREET ELLS,		CENTER-TO-MALE END STREET ELLS,J		OUTSIDE DIAMETER OF BAND, H		MINIMUM WALL THICKNESS, G 1		MINIMUM WALL THICKNESS, G2[NOTE(3)]		MINIMUM LENGTH INTERNAL THREAD		MINIMUM LENGTH MALETHREAD	
NOMINAL	A[NOTE(1)]				[NOTE(2)]								
PIPE SIZE	CLASS DESIGNATION		CLASS DESIGNATION		CLASS DESIGNATION		CLASS DESIGNATION		CLASS DESIGNATION		[NOTE(4)]		
NPS	3000	6000	3000	6000	3000	6000	3000	6000	3000	6000	B	L2	L
1/8	19	22	22	32	19	25	3.18	5.08	2.74	4.22	6.4	6.7	10
1/4	22	25	32	38	25	32	3.30	5.66	3.22	5.28	8.1	10.2	11
3/8	25	28	38	41	32	38	3.51	6.98	3.50	5.59	9.1	10.4	13
1/2	28	35	41	48	38	44	4.09	8.15	4.16	6.53	10.9	13.6	14
3/4	35	44	48	57	44	51	4.32	8.53	4.88	6.86	12.7	13.9	16
1	44	51	57	66	51	62	4.98	9.93	5.56	7.95	14.7	17.3	19
1- 1/4	51	54	66	71	62	70	5.28	10.59	5.56	8.48	17.0	18.0	21
1- 1/2	54	64	71	84	70	84	5.56	11.07	6.25	8.89	17.8	18.4	21
1- 1/2	64	83	84	105	84	102	7.14	12.09	7.64	9.7	19.0	19.2	22

GENERAL NOTE: Dimensions are in millimeters.

NOTES: (1) Dimension A of Table 2 for the appropriate fitting size may also be used at the option of the manufacturer.

(2) Dimension H of Table 2 for the appropriate fitting size may also be used at the option of the manufacturer.

(3) Wall thickness before threading.

(4) Dimension B is minimum length of perfect thread. The length of useful thread (B plus threads with fully formed roots and flat crests) shall not be less than L2 (effective length of external thread) required by American National Standard for Pipe Threads (ASMEB1.20.1;seepara.6.3).



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