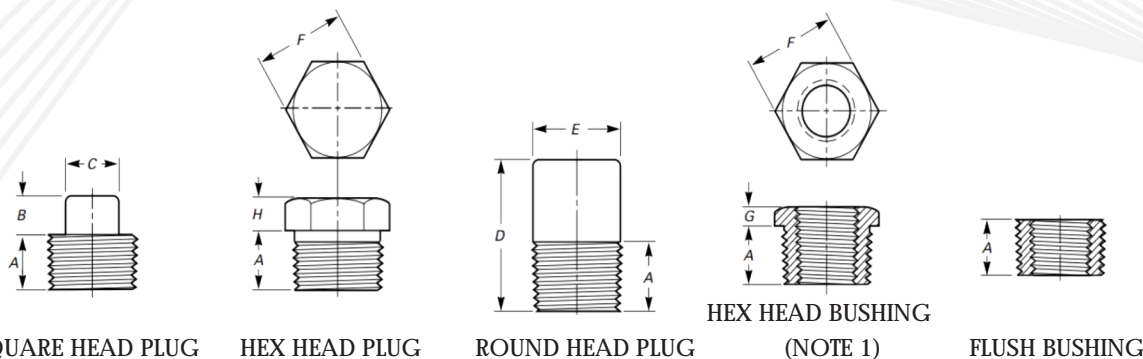




**TABLE 2 FORGED - PLUGS AND BUSHINGS**



SQUARE HEAD PLUGS		ROUND HEAD PLUGS		HEX PLUGS AND BUSHINGS				
NOMINAL PIPE	MINIMUM	MINIMUM SQUARE HEIGHT, B	MINIMUM WIDTH FLATS, C	NOMINAL HEAD DIAMETER, E	MINIMUM LENGTH	NOMINAL WIDTH FLATS, E	MINIMUM HEX HEIGHT	
							BUSHING, G	PLUG, H
1/8	10	6	7	10	35	11		6
1/4	11	8	10	14	41	16	3	6
3/8	13	8	11	18	41	18	4	8
1/2	14	10	14	21	44	22	5	8
3/4	16	11	16	27	44	27	6	10
1	19	13	21	33	51	36	6	10
1-1/4	21	14	24	43	51	46	7	14
1-1/2	21	16	28	48	51	50	8	16
2	22	18	32	60	64	65	9	18
2-1/2	27	19	36	73	70	75	10	19
3	28	21	41	89	70	90	10	21
4	32	25	65	114	76	115	13	25

GENERAL NOTE: Dimensions are in millimeters.

NOTES: (1) Cautionary Note Regarding Hex Bushings: Hex head bushings of one-size reduction should not be used in services where they might be subject to harmful loads and forces other than internal pressures.



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